



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101B5	CRANKSHAFT ..... INCLUDES: Engine removal and installation (2,4,5)	4.8
3	111103	RING, PISTON AND/OR PISTON (ONE) .....	1.4
8	1101B7	BEARING, CRANKSHAFT :RIGHT ... INCLUDES: Engine removal and installation	5.1

Ref. No.	Part No.	Description	Reqd. QTY ZN125M 9	Serial No.	Parts catalogue code
1	13000-KPH-900	CRANKSHAFT COMP. ....	1		
2	13011-KPH-900	RING SET, PISTON (STD.) ....	1		
	13021-KPH-900	RING SET, PISTON (0.25) ....	(1)		
	13031-KPH-900	RING SET, PISTON (0.50) ....	(1)		
	13041-KPH-900	RING SET, PISTON (0.75) ....	(1)		
	13051-KPH-900	RING SET, PISTON (1.00) ....	(1)		
3	13101-KTM-D20	PISTON (STD.) .....	1		
	13102-KPH-305	PISTON (0.25) .....	(1)		
	13103-KPH-305	PISTON (0.50) .....	(1)		
	13104-KPH-305	PISTON (0.75) .....	(1)		
	13105-KPH-305	PISTON (1.00) .....	(1)		
4	13111-087-000	PIN, PISTON .....	1		
5	13115-GN5-910	CLIP, PISTON PIN, 13MM .....	2		
6	15341-KPH-900	GEAR, OIL PUMP DRIVE (19T) ..	1		
7	90741-003-010	KEY, WOODRUFF, 4MM .....	1		
8	91001-KPH-881	BEARING, RADIAL BALL, 63/22 (SKF)	1		
	91001-KPH-901	BEARING, RADIAL BALL, 63/22 (FUJIKOSHI)	1		
9	94303-03050	DOWEL PIN, 3X5 .....	1		