



Ref. No.	L.O.N. (Relative ref. Number)	Description	F.R.T.
1 1101B5	CRANKSHAFT	4.8	
	▪ INCLUDES: Engine removal and installation (2,4,5)		
3 111103	RING, PISTON AND/OR PISTON (ONE)	1.4	
8 1101B7	BEARING, CRANKSHAFT :RIGHT	5.1	
	▪ INCLUDES: Engine removal and installation		

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			ZN125M 9		
1	13000-KPH-900	CRANKSHAFT COMP.	1		
2	13011-KPH-900	RING SET, PISTON (STD.)	1		
	13021-KPH-900	RING SET, PISTON (0.25)	(1)		
	13031-KPH-900	RING SET, PISTON (0.50)	(1)		
	13041-KPH-900	RING SET, PISTON (0.75)	(1)		
	13051-KPH-900	RING SET, PISTON (1.00)	(1)		
3	13101-KTM-D20	PISTON (STD.)	1		
	13102-KPH-305	PISTON (0.25)	(1)		
	13103-KPH-305	PISTON (0.50)	(1)		
	13104-KPH-305	PISTON (0.75)	(1)		
	13105-KPH-305	PISTON (1.00)	(1)		
4	13111-087-000	PIN, PISTON	1		
5	13115-GN5-910	CLIP, PISTON PIN, 13MM	2		
6	15341-KPH-900	GEAR, OIL PUMP DRIVE (19T) ..	1		
7	90741-003-010	KEY, WOODRUFF, 4MM	1		
8	91001-KPH-881	BEARING, RADIAL BALL, 63/22 (SKF)	1		
	91001-KPH-901	BEARING, RADIAL BALL, 63/22 (FUJIKOSHI)	1		
9	94303-03050	DOWEL PIN, 3X5	1		