

Major service items without using spare parts
 Removal/Installation, Adjustment, Inspection/Measurement, Other work
 [E: Engine, F: Frame]

*** OPERATIONS OTHER THAN REPLACING PARTS**

• Removal/installation

Set for the configuration with the parts removed from the vehicle.

LON	DESCRIPTION	FRT
1101E5	TILTING ENGINE ASSEMBLY- REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	1.9
3111D5	THROTTLE BODY ASSEMBLY- REMOVAL/INSTALLATION	0.7
1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	4.3
1151E6	RADIATOR ASSEMBLY- REMOVAL/INSTALLATION	0.4

• Adjustment

LON	DESCRIPTION	FRT
3143A0	ENGINE IDLE-ADJUSTMENT	0.1
6143A1	SPARK PLUG-ADJUSTMENT/CLEANING	0.2
1113A0	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	0.8
6163A0	HEADLIGHT-AIMING	0.1
7113A1	REAR BRAKE-ADJUSTMENT EXCLUDES: Rear brake shoe adjustment	0.1
7113A1A	Adjust the equalizer add	0.3
3113A3	THROTTLE OPERATION-ADJUSTMENT	0.1

• Inspection/Measurement

LON	DESCRIPTION	FRT
1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.3
6145A0	IGNITION TIMING-INSPECTION	0.4
F 6105A0	BATTERY-CHARGE INCLUDES: In case of open type battery, checking electrolyte level and charge.	0.2

• Other work

LON	DESCRIPTION	FRT
E 1130A1	OIL FILTER SCREEN-CLEANING	0.2
7110A0	FRONT BRAKE-AIR BLEEDING	0.2
1151E7	RADIATOR COOLANT-CHANGE	0.3
F 3115A3	ECM INITIALIZE LEARNING	0.2
6155A0	SMART CARD KEY MEMORIZATION	0.5
6185A0	ECM/PCM UPDATE	0.3