

## Requisite Service

Clutch removal (page 8-4)

• Clutch cover installation (page 8-2)

Procedure		Q'ty	Remarks
<b>Installation Order</b>			
(1)	Collar	1	Installation (page 8-8)
(2)	Oil pump drive sprocket	1	
(3)	Needle bearing	1	
(4)	Clutch outer	1	
(5)	Clutch outer guide	1	
(6)	Clutch assembly	-	
(7)	-pressure plate	1	
(8)	-clutch friction disc A	1	Smaller I.D. disc/Color: black
(9)	-clutch plate A	5	Color: silver
(10)	-clutch friction disc B	5	Smaller I.D. disc
(11)	-clutch plate B	1	Color: gray
(12)	-clutch friction disc C	1	Larger I.D. disc/Color: black
(13)	-spring seat	1	
(14)	-judder spring	1	Face the dished side of the judder spring to the outside.
(15)	-clutch center	1	
(16)	Lock washer	1	Install with the "OUTSIDE" mark facing up.
(17)	Clutch center lock nut	1	Installation (page 8-8)
(18)	Clutch spring	4	
(19)	Clutch lifter plate	1	
(20)	Clutch lifter plate bearing	1	Install with the marked side facing out.
(21)	Clutch lifter plate bolt	4	Install in a gradual, crisscross pattern.
(22)	Right crankshaft cover/gasket	1	