

NOTE

Refer to Service Information (page 9-1) for list of parts which must be removed before separating the crankcase.

Procedure	Q'ty	Remarks
Removal Order		
(1) Pulse rotor bolt	1	
(2) Pulse rotor	1	
(3) Upper crankcase bolt (6 mm)	1	
(4) Upper crankcase bolt (7 mm)	2	
(5) Upper crankcase bolt (8 mm)	1	
(6) Sealing bolt	1	
(7) Sealing washer	1	
(8) Lower crankcase bolt (6 mm)	15	
(9) Lower crankcase bolt (8 mm)	11	Bolts (8 pcs) have sealing washers.
(10) Lower crankcase	1	
(11) Dowel pin	3	