

NOTE

- Use care not allow dust and dirt to enter the engine.
- After installation, check that there are no oil leaks.

**Requisite Service**

- Engine oil draining/refilling
- Lower fairing removal/installation (page 2-6)
- Exhaust pipe removal/installation (page 2-10)

Procedure		Q'ty	Remarks
	<b>Removal Order</b>		
(1)	Oil pan bolt/clamp	16/2	Installation is in the reverse order of removal. NOTE • At installation, tighten the bolts in a gradual, crisscross pattern.
(2)	Oil pan	1	
(3)	Gasket	1	
(4)	Oil strainer screen	1	NOTE • Clean with the non-flammable solvent.
(5)	Oil strainer packing	1	
(6)	Oil pipe A/O-ring	1/2	
(7)	Oil pipe B/O-ring	1/2	
(8)	Oil pressure relief valve/O-ring	1/1	
(9)	Oil pipe bolt	2	
(10)	Oil pipe C/O-ring	1/2	
(11)	Oil pump driven sprocket bolt	1	NOTE • Apply a locking agent to the tip of the threads.
(12)	Washer	1	
(13)	Oil pump driven sprocket	1	NOTE • At installation, install the driven sprocket with the "OUT" mark facing the clutch.
(14)	Oil pump bolt	3	
(15)	Oil pump	1	
(16)	Dowel pin	3	
(17)	O-ring	1	