

Requisite Service

• Crankcase separation (page 10-6)

• Crankcase combination (page 10-22)

Procedure		Q'ty	Remarks
(1)	Removal Order Bolt	2	Installation is in the reverse order of removal. NOTE • At installation, clean and apply a locking agent to the threads. • Remove after bending down the lock plate tab. When installing bend the new lock plate tabs against the bolt heads.
(2)	Lock plate	1	
(3)	Stopper plate	1	
(4)	Shift fork shaft	1	
(5)	Left shift fork	1	
(6)	Center shift fork	1	
(7)	Right shift fork	1	
(8)	Bolt	2	NOTE • At installation, clean and apply a locking agent to the threads.
(9)	Bearing stopper plate	1	
(10)	Shift drum	1	
(11)	Shift drum bearing	1	
(12)	Alternator drive chain slider bolt	2	
(13)	Alternator drive chain slider	1	
(14)	Oil pressure switch	1	
(15)	Neutral switch	1	