

Crankshaft Bearing Replacement

Main Journal Bearing Selection

Record the crankcase I.D. letters from the pad on the left side of the crankcase.

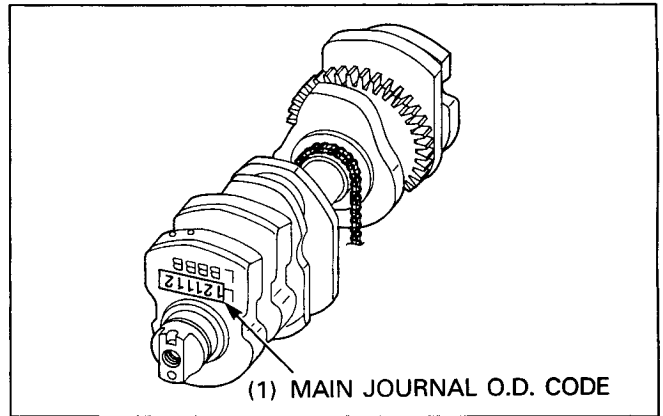
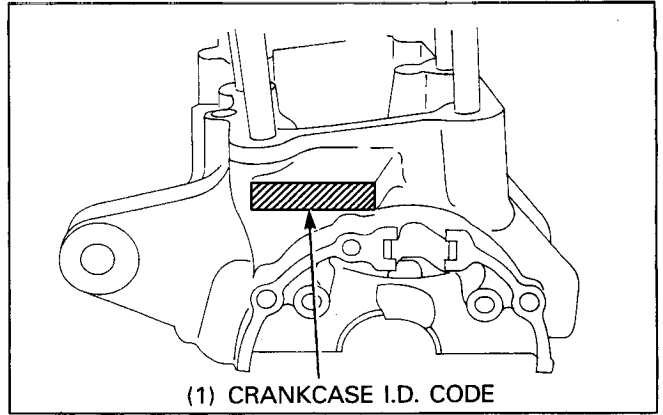
NOTE

- Letters (A, B or C) on the upper crankcase are the codes for the main journal I.D.s from the left.

Record the corresponding main journal O.D. code numbers from the crank weight.

NOTE

- Numbers (1 or 2) on the crank weight are the codes for the main journal O.D.s from the left.



Cross reference the case and journal codes to determine the replacement bearing color code.

Main Journal Bearing Selection Table

Crankcase I.D Code		A	B	C
Crankshaft O.D. Code		39.000-39.007 (1.5354-1.5357)	39.008-39.015 (1.5357-1.5360)	39.016-39.024 (1.5360-1.5363)
1	35.992-36.000 (1.4170-1.4173)	Pink	Yellow	Green
2	35.984-35.991 (1.4166-1.4169)	Yellow	Green	Brown

Bearing thickness:

Blown: 1.508-1.512mm
(0.0593-0.0595in)

Green: 1.504-1.507mm
(0.0592-0.0593in)

Yellow: 1.500-1.503mm
(0.0590-0.0591in)

Pink: 1.496-1.499mm
(0.0589-0.0590in)

