

Engine (Cont'd)				
Item	Q'ty	Thread dia. (mm)	Torque N • m (kg-m, ft-lb)	Remarks
Cylinder Head/Valves:				
Cylinder head flange cap nut	4	10	45 (4.5, 33)	Note 5
Cylinder head flange nut	8	10	45 (4.5, 33)	Note 5
Cylinder head socket bolt	4	8	26 (2.6, 19)	
Cylinder head sealing bolt	1	18	32 (3.2, 23)	Note 2
Vacuum port socket bolt	1	5	3 (0.30, 2.2)	
Camshaft holder flange bolt	16	6	14 (1.4, 10)	
Cylinder head cover bolt	8	6	10 (1.0, 7)	
Boost joint	3	5	2.5 (0.25, 1.8)	
Cam sprocket bolt	4	7	20 (2.0, 14)	Note 2, 8
Valve adjuster screw lock nut	16	7	23 (2.3, 17)	Note 5
Cam chain tensioner bracket bolt	4	6	14 (1.4, 10)	
Rocker arm guide bolt	16	6	12 (1.2, 9)	Note 8
Clutch /Gearshift Linkage:				
Clutch center lock nut	1	25	128 (12.8, 93)	Note 5
Clutch spring bolt	5	6	12 (1.2, 9)	
Clutch slave cylinder bleeder screw	1	8	8 (0.8, 5.8)	
Shift fork shaft stopper plate bolt	2	6	12 (1.2, 9)	Note 2
Shift drum center bolt	1	8	23 (2.3, 17)	Note 2
Gearshift spindle return spring pin	1	8	22 (2.2, 16)	
Drive sprocket special bolt	1	10	54 (5.4, 39)	
Clutch slave cylinder oil bolt	1	10	35 (3.5, 25)	
Crankshaft/Transmission:				
Crankcase main journal bolt	12	9	37 (3.7, 27)	Note 8
Crankcase flange bolt	10	1	39 (3.9, 28)	
	8	17	24 (2.4, 17)	
Crankcase sealing bolt	20	1	30 (3.0, 22)	
	10	1	12 (1.2, 9)	
Connecting rod nut	8	8	35 (3.5, 25)	Note 5
Balancer shaft holder flange bolt	1	6	12 (1.2, 9)	
Charging System/Alternator:				
Alternator base flange bolt	3	8	25 (2.5, 18)	Note 1
Alternator assembly flange socket bolt	3	6	8 (0.8, 5.8)	Note 2
Alternator shaft flange nut	1	12	49 (4.9, 35)	Note 5
Ignition System:				
Pulse generator rotor flange bolt	1	10	49 (4.9, 35)	Note 2
Lights/Meters/Switches:				
Neutral switch	1	10	12 (1.2, 9)	
Neutral switch terminal nut	1	4	2.2 (0.22, 1.6)	
Other:				
General torque: SH flange bolt	-	6	10 (1.0, 7)	
SHF flange bolt	-	6	12 (1.2, 9)	