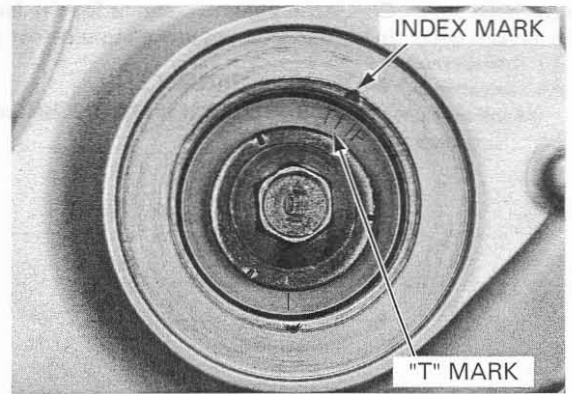
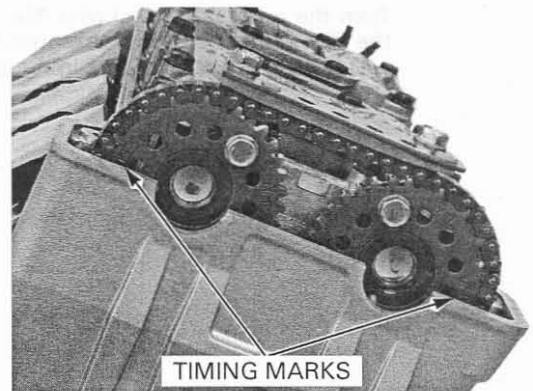


Turn the crankshaft clockwise, align the "T" mark on the crankshaft position sensor rotor with the index mark on the right crankcase cover.



The timing marks ("IN" and "EX") on the cam sprockets must be flush with the cylinder head surface and facing outward as shown.

If the timing marks on the cam sprockets are facing inward, turn the crankshaft clockwise one full turn (360°) and realign the timing marks with the cylinder head surface so they are facing outward.

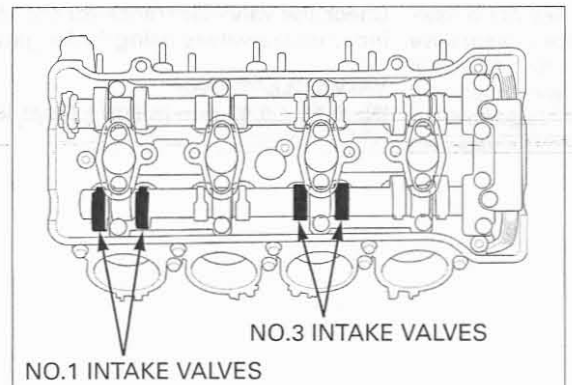


Insert the feeler gauge between the valve lifter and cam lobe.

Record the clearance for each valve for reference in shim selection if adjustment is required.

Check the valve clearance for the No.1 and No.3 cylinder intake valves using a feeler gauge.

VALVE CLEARANCE:
IN: 0.16 ± 0.03 mm (0.006 ± 0.001 in)



Turn the crankshaft clockwise 1/2 turn (180°), align the index line on the crankshaft position sensor rotor so that it is facing up as shown.

