

Include the master link when you count the drive chain links.

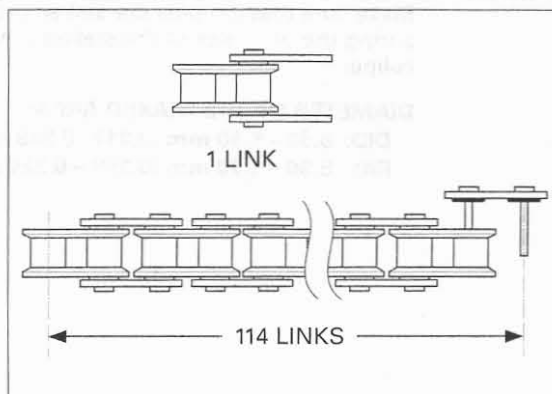
Remove the excess drive chain links from the new drive chain with the drive chain tool set.

STANDARD LINKS: 114 LINKS

REPLACEMENT CHAIN

DID: DID50VM2-120ZB

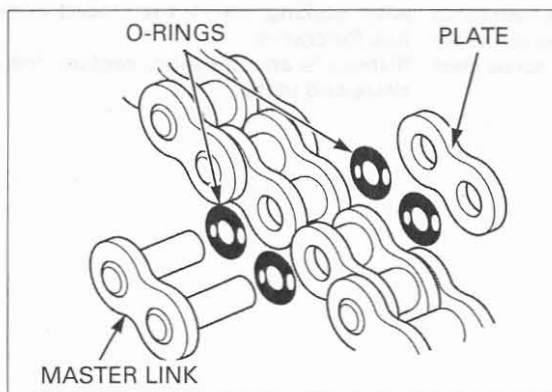
RK: RK50GFOZ1-120LJFZ



- Never reuse the old drive chain, master link, master link plate and O-rings.

Insert the master link from the inside of the drive chain, and install the plate with the identification mark facing the outside.

Assemble the new master link, O-rings and plate.

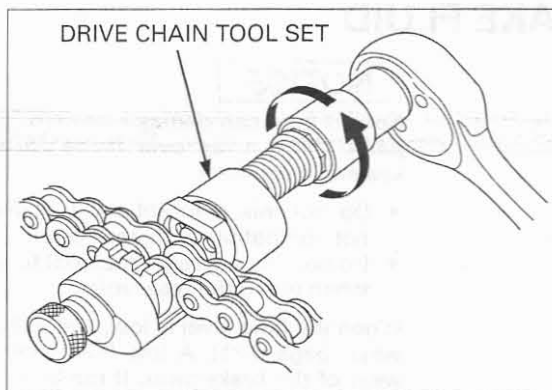


Assemble and set the drive chain tool set.

TOOL:

Drive chain tool set

**07HMH-MR10103 or
07HMH-MR1010C
(U.S.A. only)**



Make sure that the master link pins are installed properly. Measure the master link pin length projected from the plate.

STANDARD LENGTH:

DID: 1.15 – 1.55 mm (0.045 – 0.061 in)

RK: 1.2 – 1.4 mm (0.05 – 0.06 in)

Stake the master link pins.

