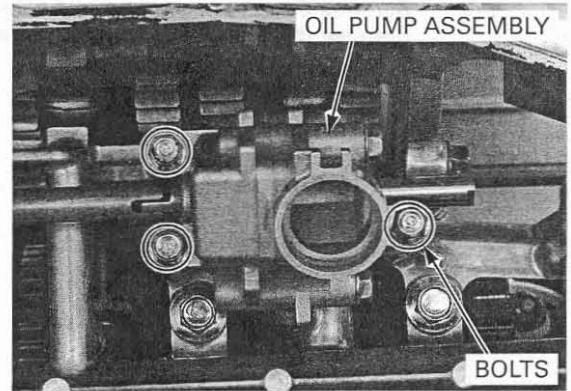
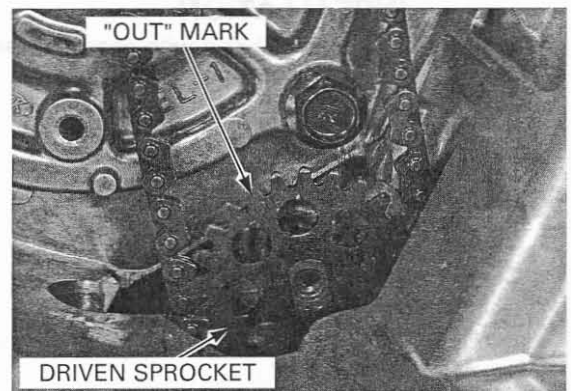


Install and tighten the three flange bolts securely.



Apply oil to the oil pump driven sprocket and drive chain

Install the driven sprocket with its "OUT" mark facing out.



Apply a locking agent to the oil pump driven sprocket bolt threads.

Install and tighten the driven sprocket bolt/washer to the specified torque.

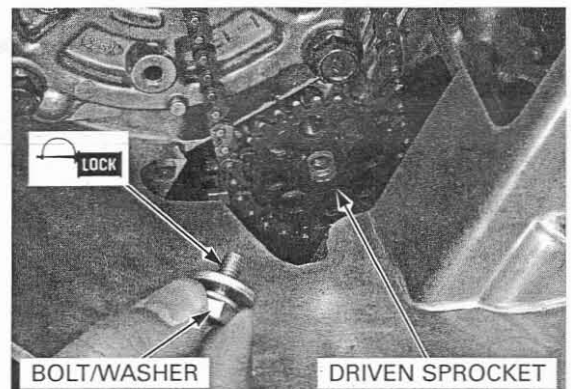
TORQUE: 15 N·m (1.5 kgf·m, 11 lbf·ft)

Install the oil pan (page 5-7).

Install the right crankcase cover (page 10-34).

After installation, fill the crankcase with the recommended oil (page 4-22) and check that there is no oil leaks.

Check the oil pressure (page 5-5).



OIL COOLER

REMOVAL

Drain the engine oil (page 4-22).

Drain the coolant from the system (page 7-6).

Remove the exhaust pipe (page 3-30).

Loosen the hose clamp screws and disconnect the oil cooler water hoses from the oil cooler.

