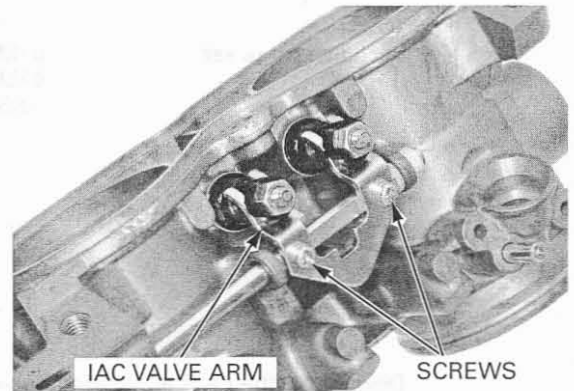


No.3/4 IAC valve:

Install the No.3/4 IAC valve arm onto the IAC valves. Install and tighten the IAC valve arm mounting screws to the specified torque.

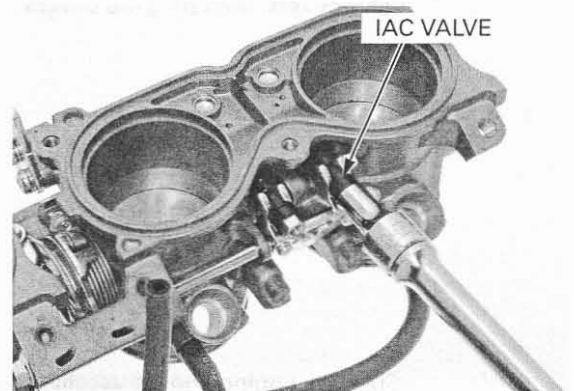
TORQUE: 0.9 N·m (0.09 kgf·m, 0.7 lbf·ft)

Install the IAC thermal valve (page 6-56).



Turn the IAC valve screw until it seats lightly, then back it out as noted during removal.

Install the throttle body (page 6-52).



IAC VALVE SYNCHRONIZATION

- Synchronize the IAC valves with the engine at normal operating temperature and with the transmission in neutral.
- Use a tachometer with graduations of 50 rpm or smaller that will accurately indicate 50 rpm change.

Lift and support the fuel tank (page 4-5).

Disconnect the each vacuum hose from the 5-way joint.

