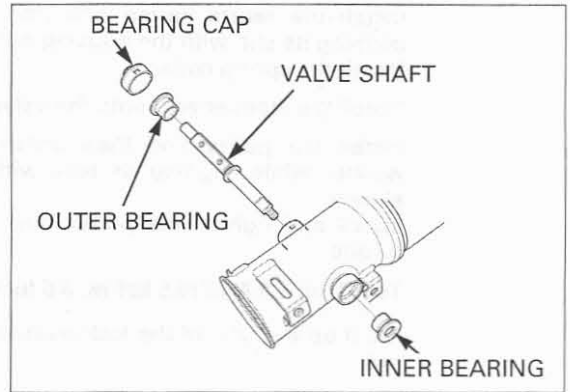
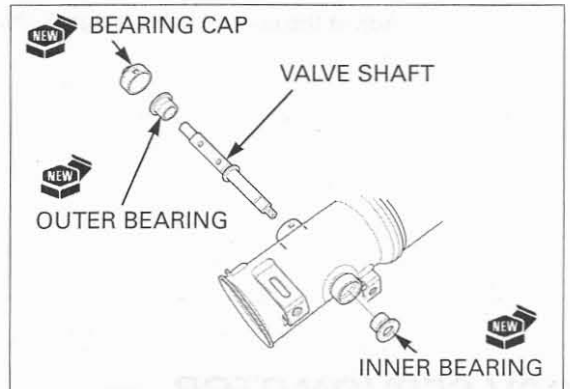


Remove the bearing cap.
 Push the exhaust valve shaft and remove the outer bearing.
 Remove the inner bearing.



ASSEMBLY

Press the new inner bearing into the exhaust shaft pivot.
 Install the exhaust valve shaft, then press the new outer bearing into the exhaust valve shaft pivot.
 Install the new bearing cap securely.

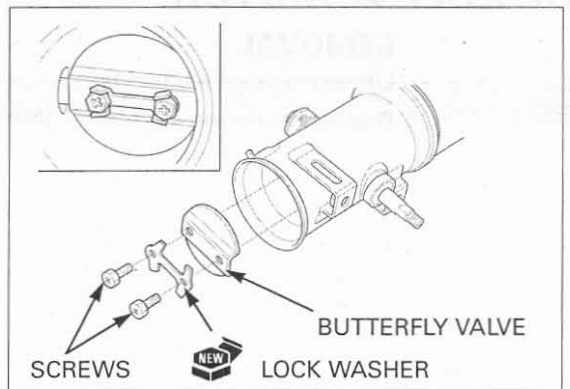


Note the direction of the butterfly valve.

Install the butterfly valve into the muffler pipe.
 Place the new lock washer onto the butterfly valve and then install and tighten the retaining screws to the specified torque.

TORQUE: 1.5 N·m (0.15 kgf·m, 1.1 lbf·ft)

Bend up the tabs of the lock washer and secure the screw head.



Install the pulley housing onto the muffler pipe, tighten install and tighten the housing bolts to the specified torque.

TORQUE: 9.8 N·m (1.0 kgf·m, 7 lbf·ft)

