SERVICE INFORMATION GENERAL

AWARNING

Removing the radiator cap while the engine is hot can allow the coolant to spray out, seriously scalding you. Always let the engine and radiator cool down before removing the radiator cap.

NOTICE

Using coolant with silicate inhibitors may cause premature wear of water pump seals or blockage of radiator passages. Using tap water may cause engine damage.

- · Add cooling system at the reserve tank. Do not remove the radiator cap except to refill or drain the system.
- All cooling system services can be done with the engine installed in the frame.
- · Avoid spilling coolant on painted surfaces.
- · After servicing the system, check for leaks with a cooling system tester.
- · Refer to the ECT sensor inspection (page 20-14).

SPECIFICATIONS

ITEM		SPECIFICATIONS	
Coolant capacity	Radiator and engine	3.15 liter (3.33 US qt, 2.77 lmp qt)	
	Reserve tank	0.4 liter (0.42 US qt, 0.35 lmp qt)	
Radiator cap relief pressure		108 - 137 kPa (1.1 - 1.4 kgf/cm², 16 - 20 psi)	
Thermostat	Begin to open	80 – 84 °C (176 – 183 °F)	
	Fully open	90 °C (194 °F)	
	Valve lift	8 mm (0.3 in) minimum	
Recommended antifreeze		High quality ethylene glycol antifreeze containing corrosion protection inhibitors	
Standard coolant concentration		1:1 mixture with distilled water	

TORQUE VALUES

OHEOL WILDED		
Water pump assembly flange bolt	12 N·m (1.2 kgf·m, 9 lbf·ft)	CT bolt
Thermostat housing cover flange bolt	13 N·m (1.3 kgf·m, 10 lbf·ft)	CT bolt
ECT (Engine Coolant Temperature)/	23 N·m (2.3 kgf·m, 17 lbf·ft)	
thermo sensor	TO SELECT THE RESIDENCE OF THE PARTY OF THE	
Cooling fan nut	2.9 N·m (0.3 kgf·m, 2.2 lbf·ft)	Apply a loc

Fan motor nut
4.9 N·m (0.5 kgf·m, 3.6 lbf·ft)
Fan motor bracket mounting bolt
8.8 N·m (0.9 kgf·m, 6.5 lbf·ft)