

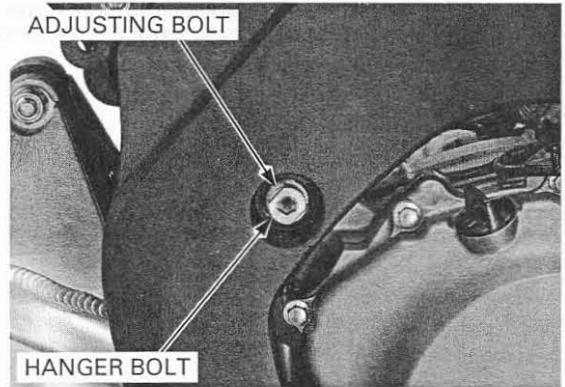
Turn the engine hanger adjusting bolt counterclockwise fully by loosening the rear engine hanger bolt.

Support the engine using a jack or other adjustable support to ease engine hanger bolts removal.

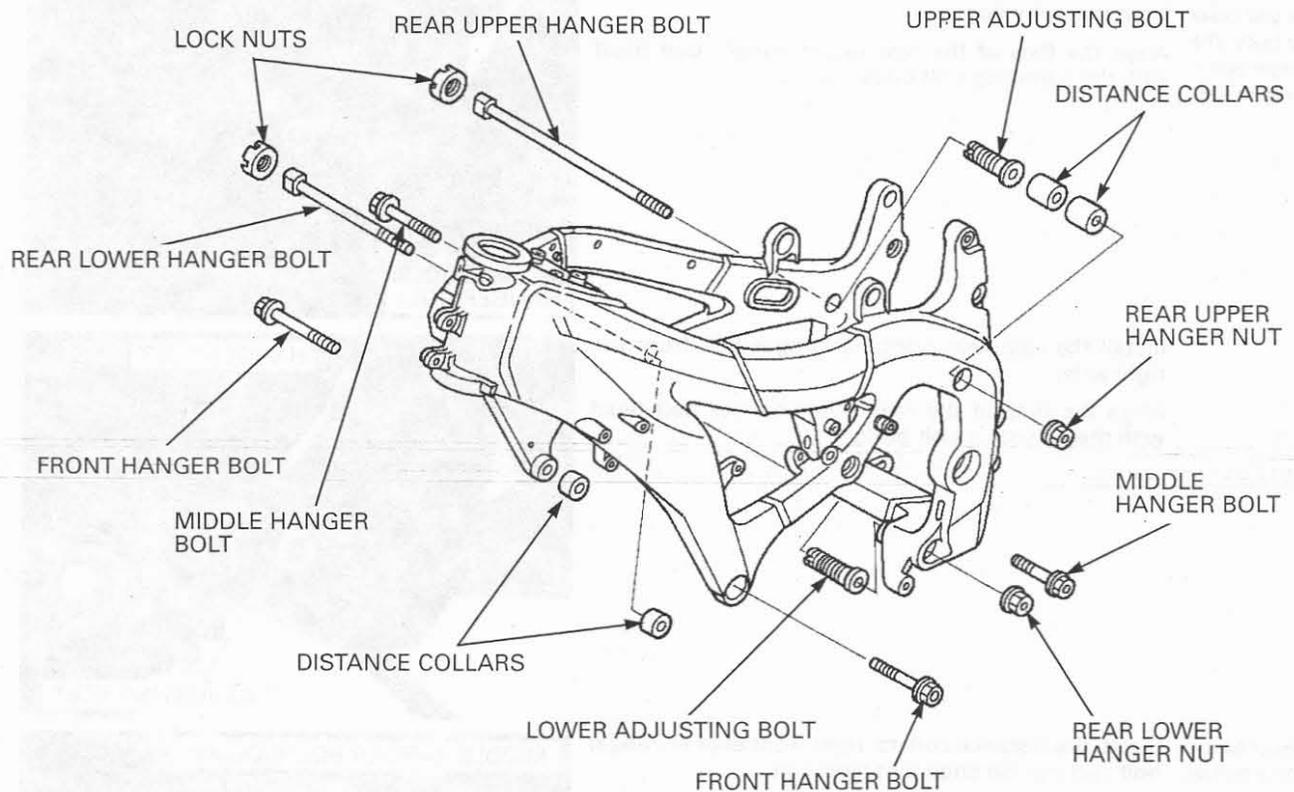
Remove the following:

- Rear lower engine hanger bolt
- Rear upper engine hanger bolt and collars

Carefully lower the adjustable support, then remove the engine from the frame.



## ENGINE INSTALLATION



- Note the direction of the hanger bolts/collars.
- When tightening the lock nut with the lock nut wrench, refer to the torque wrench reading information in "SERVICE INFORMATION" (page 8-3).
- The jack height must be continually adjusted to relieve stress from the mounting fasteners.
- Route the wire and cables properly (page 1-24).
- Be sure to tighten all engine mounting fasteners to the specified torque in the specified sequence described on the following page. If you mistake the tightening torque or sequence, loosen all mounting fasteners, then tighten them again to the specified torque in the specified sequence.

