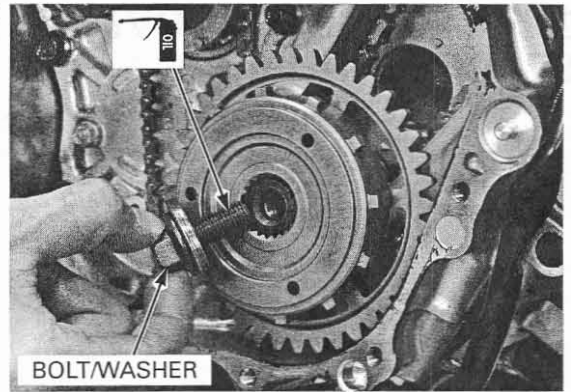


Apply oil to the starter clutch outer special bolt threads and seating surface.

Install the washer and starter clutch outer special bolt.



Temporarily install the following:

- Oil pump drive gear guide
- Oil pump drive gear
- Clutch outer
- Clutch outer guide
- Clutch outer needle bearing

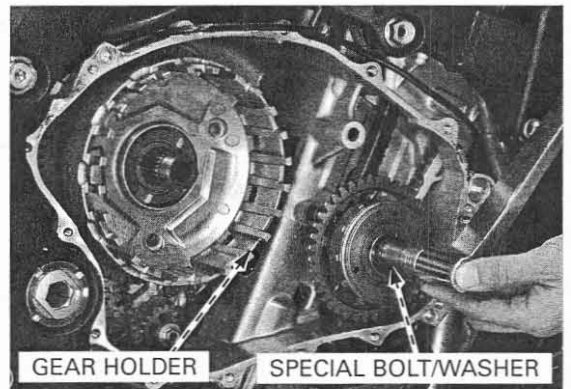
*Be careful not to drop the gear holder into the crankcase.*

Attach the gear holder between the primary drive gear and driven gear.

**TOOL:**

**Gear holder, M2.5**

**07724-0010100 or  
07724-001A100  
(U.S.A. only)**



Tighten the starter clutch special bolt to the specified torque.

**TORQUE: 83 N·m (8.5 kgf·m, 61 lbf·ft)**

Remove the temporarily installed parts.

Apply molybdenum oil solution to the starter reduction gear sliding surface.

Install the starter reduction gear into the crankcase.

Install the clutch (page 10-24).

