

Drive each bearing into the bearing holder using the special tools.

TOOLS:

Mainshaft bearing:

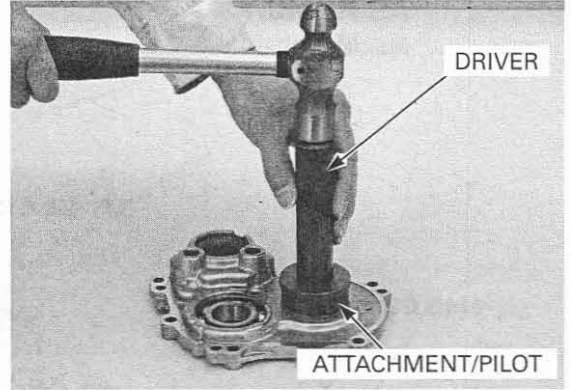
- Driver 07749-0010000
- Attachment, 62 x 68 mm 07746-0010500
- Pilot, 28 mm 07746-0041100

Countershaft bearing:

- Driver 07749-0010000
- Attachment, 52 x 55 mm 07746-0010400
- Pilot, 20 mm 07746-0040500

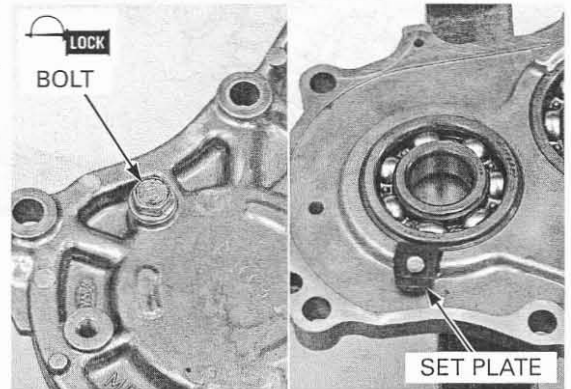
Shift drum bearing:

- Driver 07749-0010000
- Attachment, 42 x 47 mm 07746-0010300
- Pilot, 25 mm 07746-0040600



Apply a locking agent to the countershaft bearing set plate bolt threads. Install the set plate and tighten the bolt to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)



Apply a locking agent to the mainshaft bearing set plate bolt threads and shift drum bearing set plate bolt threads.

Install the mainshaft bearing set plate with its "MEL OUTSIDE" mark facing out. Install and tighten the bearing set plate bolts to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

