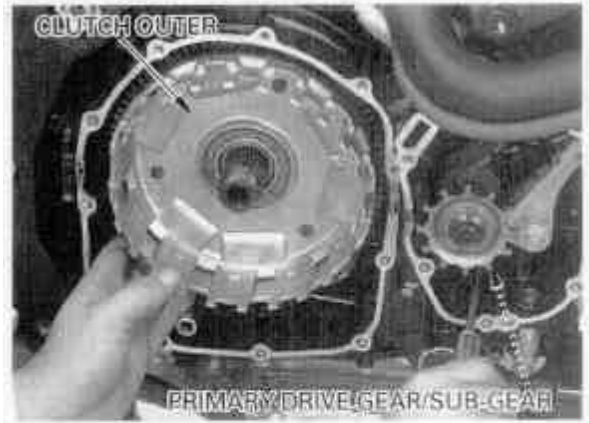


Align the primary drive gear sub-gear teeth with a screwdriver as shown.

Install the clutch outer.



Install the washer onto the clutch outer.



Install the clutch center.

Install the thrust washer.

Install the lock washer with its "OUTSIDE" mark facing out.



Install the new lock nut.

Hold the clutch center with the clutch center holder, then tighten the lock nut to the specified torque.

TOOL:

Clutch center holder 07724-0050002
(Equivalent commercially available)

TORQUE: 127 N·m (13.0 kgf·m , 94 lbf·ft)

