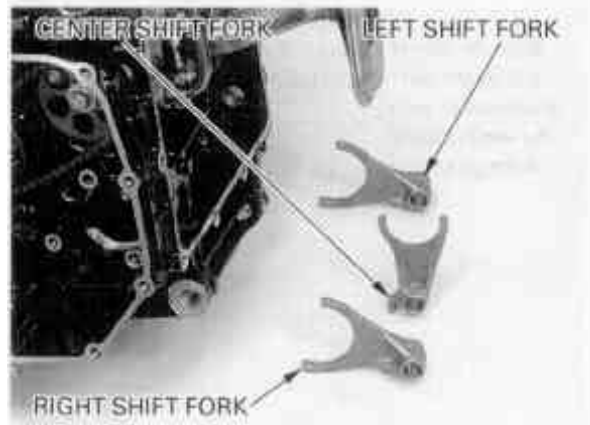


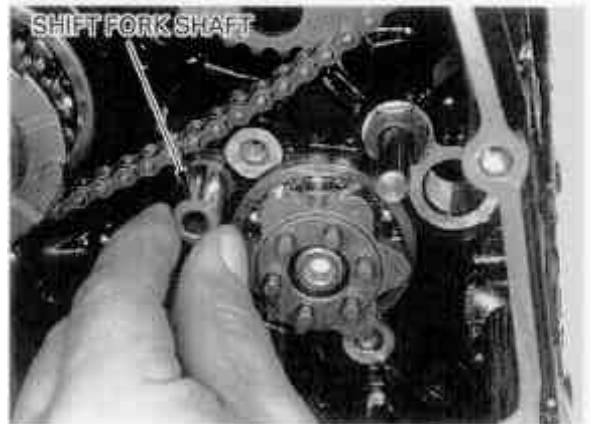
Apply molybdenum disulfide oil to shifter fork groove of the shift gears.  
Install the shift forks on the transmission.

**NOTE:**

- Install the left shift fork with its identification mark facing to left.
- Install the center and right shift fork shaft with their identification mark facing to right.



Install the shift fork shaft.



Install the bearing set plates with their "OUT" marks facing out.  
Apply a locking agent to the threads of the set plate bolts.  
Install and tighten the set plate bolts to the specified torque.

**TORQUE:** 12 N·m (1.2 kgf·m , 9 lbf·ft)

Install the gearshift linkage (see following steps).



## GEARSHIFT LINKAGE INSTALLATION

Install the following:

- Washer
- Return spring
- Stopper arm

Tighten the stopper arm bolt to the specified torque.

**TORQUE:** 12 N·m (1.2 kgf·m , 9 lbf·ft)

