STANDARD TORQUE VALUES

| FASTENER TYPE | TORQUE N·m (kgf·m, lbf·ft) | FASTENER TYPE | TORQUE N·m (kgf·m, lbf·ft) |
|--------------------------|-------------------------------|---------------------------|-------------------------------|
| 5 mm hex bolt and nut | 5.2 (0.53, 3.8) | 5 mm screw | 4.2 (0.43, 3.1) |
| 6 mm hex bolt and nut | 10 (1.0, 7) | 6 mm screw | 9 (0.92, 6.6) |
| (Include SH flange bolt) | | 6 mm flange bolt | 12 (1.2, 8.9) |
| 8 mm hex bolt and nut | 22 (2.2, 16) | (Include NSHF) and nut | |
| 10 mm hex bolt and nut | 34 (3.5, 25) | 8 mm flange bolt and nut | 27 (2.8, 20) |
| 12 mm hex bolt and nut | 54 (5.5, 40) | 10 mm flange bolt and nut | 39 (4.0, 29) |

ENGINE & FRAME TORQUE VALUES

- Torque specifications listed below are for specified fasteners.
- Others should be tightened to standard torque values listed above.

FRAME/BODY PANELS/EXHAUST SYSTEM

| ITEM | Q'TY | THREAD DIA. (mm) | TORQUE N·m (kgf·m, lbf·ft) | REMARKS |
|----------------------------|------|---------------------|-------------------------------|-------------------------------------|
| Front fender mounting bolt | 4 | 6 | 10 (1.0, 7) | Apply locking agent to the threads. |
| Floor panel mounting bolt | 4 | 6 | 7 (0.71, 5.2) | |
| Exhaust pipe joint nut | 2 | 6 | 14 (1.4, 10) | |
| Muffler mounting bolt | 2 | 10 | 59 (6.0, 44) | |
| Exhaust pipe stud bolt | 2 | _ | _ | See page 3-13 |

MAINTENANCE

| ITEM | Q'TY | THREAD DIA. (mm) | TORQUE N·m (kgf·m, lbf·ft) | REMARKS |
|--|------|---------------------|-------------------------------|--|
| Throttle cable lock nut (Throttle body side) | 2 | 8 | 8.5 (0.87, 6.3) | |
| Air cleaner element screw | 4 | 5 | 1.1 (0.11, 0.8) | |
| Air cleaner housing cover screw | 7 | 5 | 1.1 (0.11, 0.8) | |
| Spark plug | 1 | 10 | 16 (1.6, 12) | |
| Valve adjusting screw lock nut | 2 | 5 | 10 (1.0, 7) | Apply engine oil to the threads and seating surface. |
| Engine oil drain bolt | 1 | 12 | 24 (2.4, 18) | |
| Engine oil strainer screen cap | 1 | 30 | 20 (2.0, 15) | |
| Final reduction oil check bolt | 1 | 8 | 13 (1.3, 10) | |
| Final reduction oil drain bolt | 1 | 8 | 13 (1.3, 10) | |
| Equalizer connecting cable lock nut | 1 | 8 | 6.4 (0.65, 4.7) | |
| Headlight adjusting bolt | 1 | 4 | 1.8 (0.18, 1.3) | |

LUBRICATION SYSTEM

| ITEM | Q'TY | THREAD DIA. (mm) | TORQUE N·m (kgf·m, lbf·ft) | REMARKS |
|------------------------|------|---------------------|-------------------------------|---------|
| Oil pump plate screw | 1 | 4 | 3 (0.31, 2.2) | |
| Oil pump mounting bolt | 2 | 6 | 10 (1.0, 7) | |