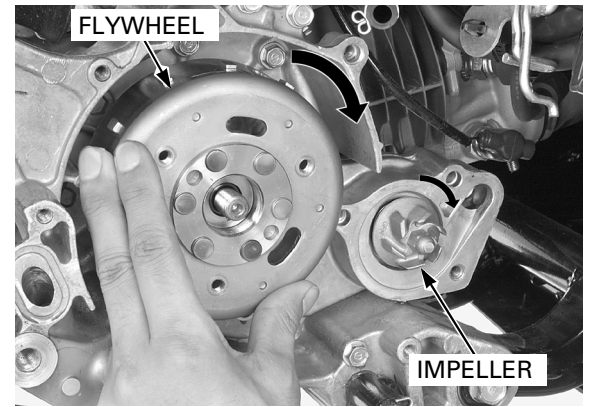


Temporarily install the flywheel by aligning the key way in the flywheel with the key on the crankshaft.

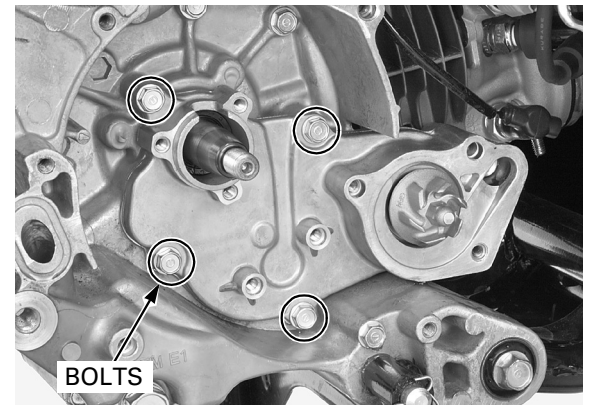
Make sure that the water pump impeller rotates by rotating crankshaft.

After inspection, remove the flywheel.

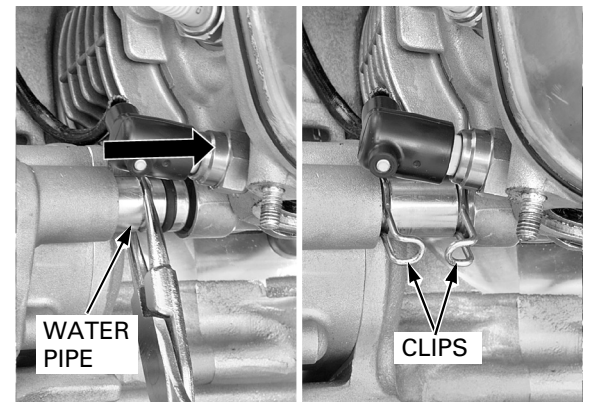


Install and tighten the bolts.

Install the stator/ignition pulse generator and flywheel (page 13-5).



Slide the water pipe into the cylinder.
Hook the clips to the water pipe grooves.



Install the dowel pins.

Install a new O-ring into the water pump cover groove.

