

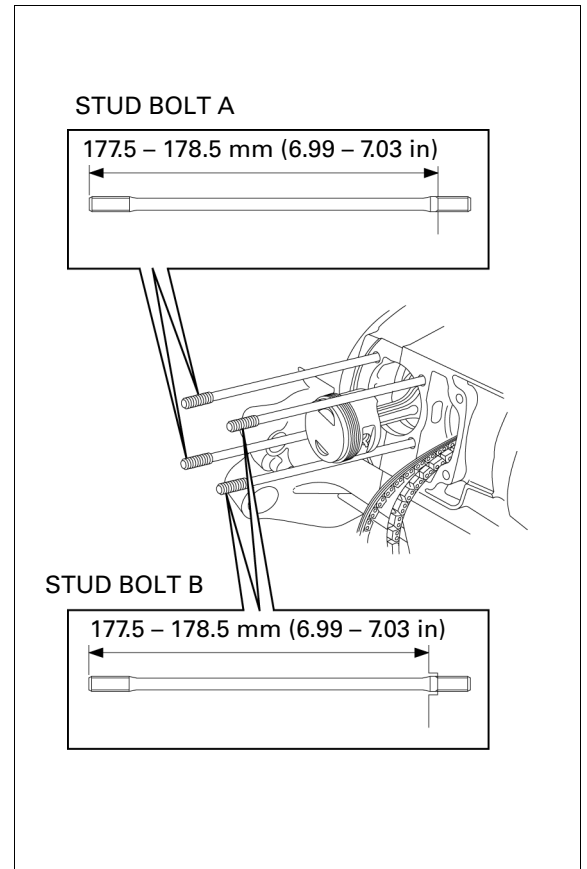
STUD BOLT REPLACEMENT

Thread two nuts onto the stud and tighten them together, and use wrench on them to turn the stud bolt out.

Install new stud bolts A, B into the crankcase and tighten them.

After crankcase stud bolt installation, check that the length from the bolt head to the crankcase surface is within specification.

SPECIFIED LENGTH: 177.5 – 178.5 mm (6.99 – 7.03 in)



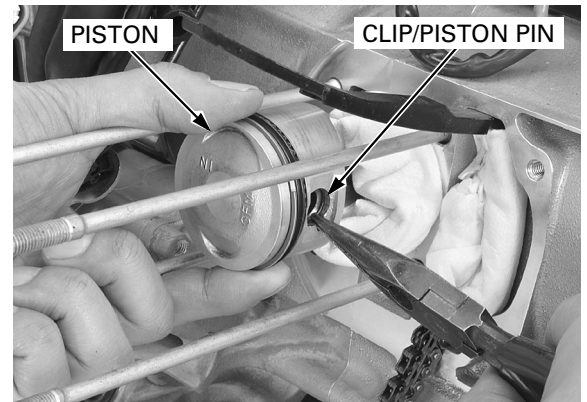
PISTON

REMOVAL

Be careful not to let the piston pin clips fall into the opening of the crankcase.

Remove the cylinder (page 10-4).

Remove the piston pin clips with pliers. Push the piston pin out of the piston and connecting rod, then remove the piston.



Spread each piston ring and remove it by lifting up at a point opposite the gap.

