

Set the clutch assembly to the driven pulley.

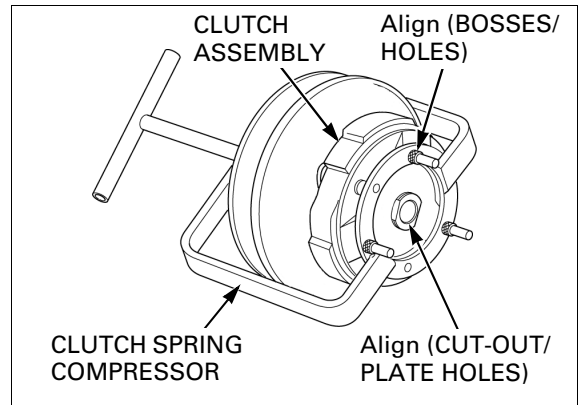
Set the clutch spring compressor over the clutch/driven pulley assembly aligning the bosses of the compressor with the holes of the clutch.

TOOL:

Clutch spring compressor 07LME-GZ40201

To prevent loss of tension, do not compress the clutch spring more than necessary.

Compress the driven face spring while aligning the cut-out of the pulley nut threads with the drive plate hole and install the clutch/driven pulley nut.



Hold the spring compressor in a vice.

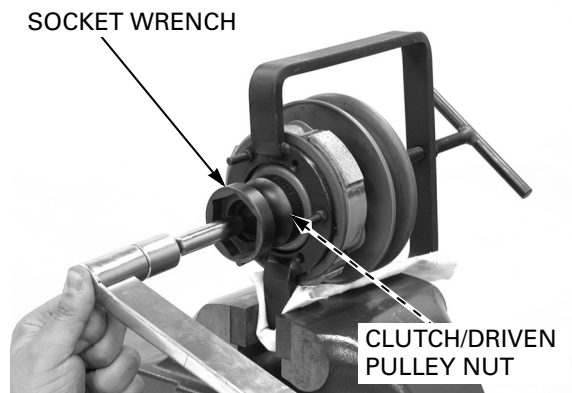
Tighten the clutch/driven pulley nut to the specified torque using the socket wrench.

TOOL:

Socket wrench, 39 x 41 mm 07GMA-KS40100

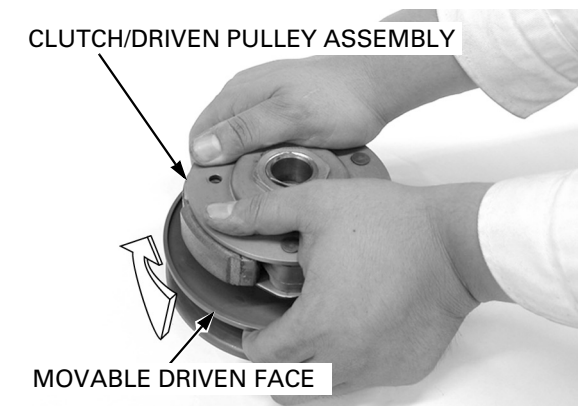
TORQUE: 54 N·m (5.5 kgf·m, 40 lbf·ft)

Remove the spring compressor from the clutch/driven pulley assembly.



INSTALLATION

Hold the clutch/driven pulley assembly and compress the driven face spring by turning movable driven face clockwise until it is set in lock position.



Set the drive belt onto the pulley groove while holding the movable driven face.

