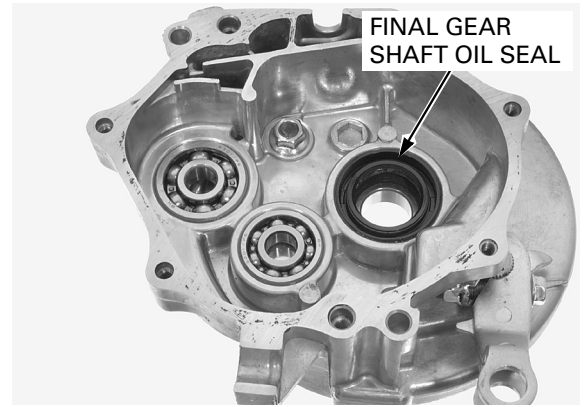


FINAL REDUCTION CASE

Remove the final gear shaft oil seal.



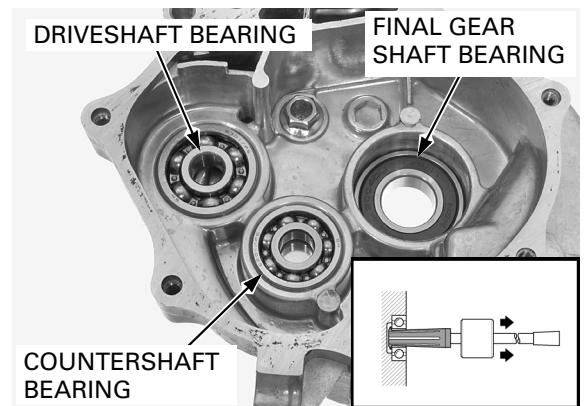
Be careful not to damage the final reduction case mating surface.

Remove the final gear shaft bearing.

Remove the driveshaft and countershaft bearings using the special tools.

TOOLS:

- Bearing remover head, 12 mm** **07936-1660110**
- Bearing remover shaft, 12 mm** **07936-1660120**
- Remover weight** **07741-0010201**



Apply engine oil to the bearing cavity.

Drive a new driveshaft bearing into the final reduction case squarely with its marked side facing up until it is fully seated, using the special tools.

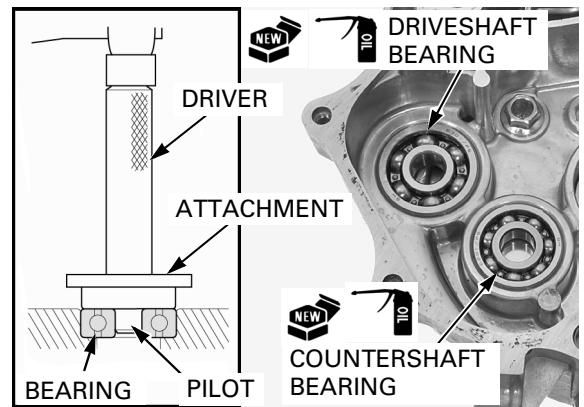
TOOLS:

- Driver** **07749-0010000**
- Attachment, 37 x 40 mm** **07746-0010200**
- Pilot, 12 mm** **07746-0040200**

Drive a new countershaft bearing into the final reduction case squarely until it is fully seated, using the special tools.

TOOLS:

- Driver** **07749-0010000**
- Attachment, 32 x 35 mm** **07746-0010100**
- Pilot, 12 mm** **07746-0040200**



Apply engine oil to the bearing cavity.

Press a new driveshaft bearing into the final reduction case squarely with its marked side facing up until it is fully seated, using the special tools and hydraulic press.

TOOLS:

- Driver** **07749-0010000**
- Attachment, 40 x 42 mm** **07746-0010900**
- Pilot, 20 mm** **07746-0040500**

