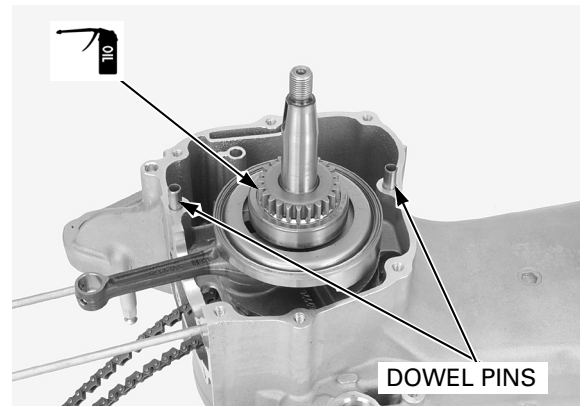


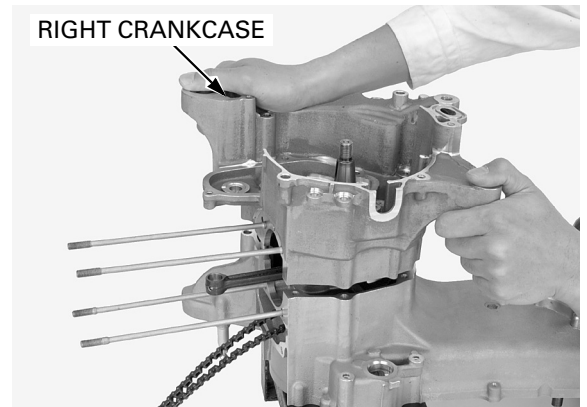
CRANKCASE/CRANKSHAFT

Apply 2 cc minimum of engine oil to right crankshaft bearing.

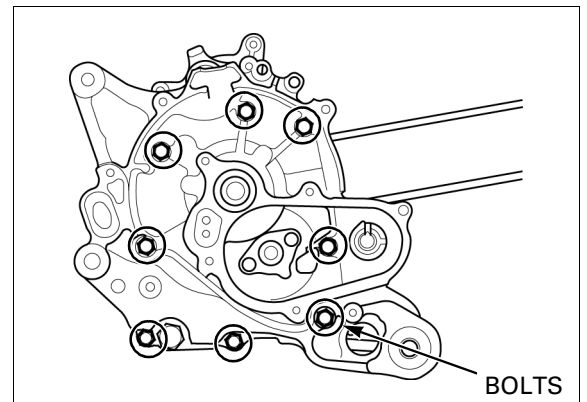
Install the dowel pins to the left crankcase.



Assemble the left and right crankcase.



Install the crankcase bolts and tighten them in a crisscross pattern in 2 - 3 steps.



Apply engine oil to a new oil seal lip.

Install the oil seal to the left crankcase squarely with the under flat side facing until it is flush with the crankcase.

