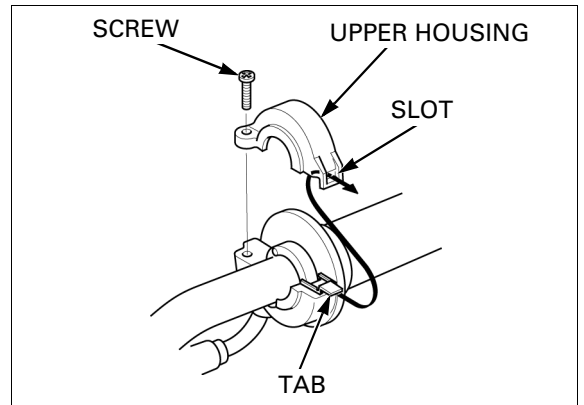


Install the upper throttle housing by aligning its slot with the tab on the lower housing. Install and tighten the screw.



### BRAKE MASTER CYLINDER

Set the brake master cylinder to the right handlebar. Install the master cylinder holder with its "UP" mark facing up.

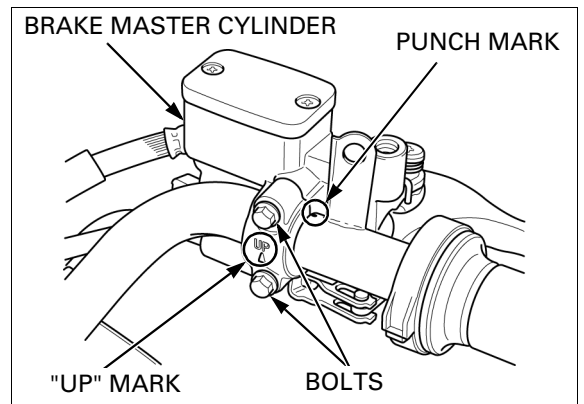
Align the end of the master cylinder with the punch mark on the handlebar and tighten the upper bolt first, then tighten the lower bolt to the specified torque.

**TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)**

Install the following:

- Rear handlebar cover (page 3-7)
- Front handlebar cover (page 3-6)
- Front center cover (page 3-4)

Check the combined brake system (page 4-18).



## STEERING STEM

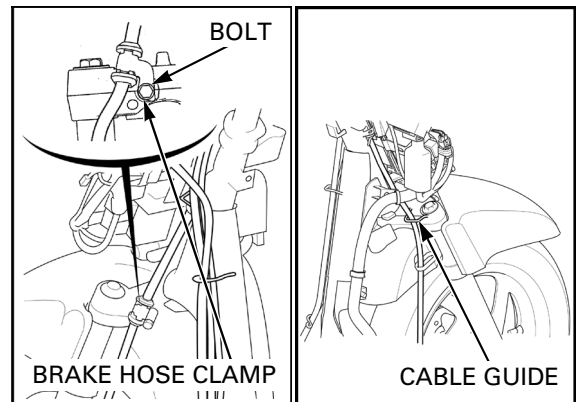
### REMOVAL

Remove the following:

- Front wheel (page 15-6)
- Fork (page 15-12)
- Handlebar (page 15-20)

Remove the brake hose clamp bolt and release the brake hose clamp.

Release the speedometer cable from the cable guide.



Loosen the steering stem lock nut using the socket wrench.

### TOOL:

**Socket wrench**

**07916-KM10000**

Remove the steering stem lock nut and lock washer.

