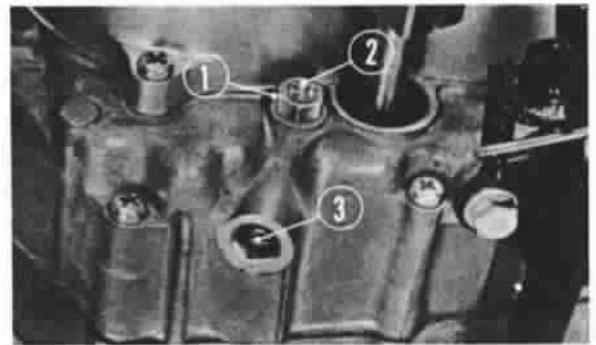


### 3. CAM CHAIN ADJUSTMENT

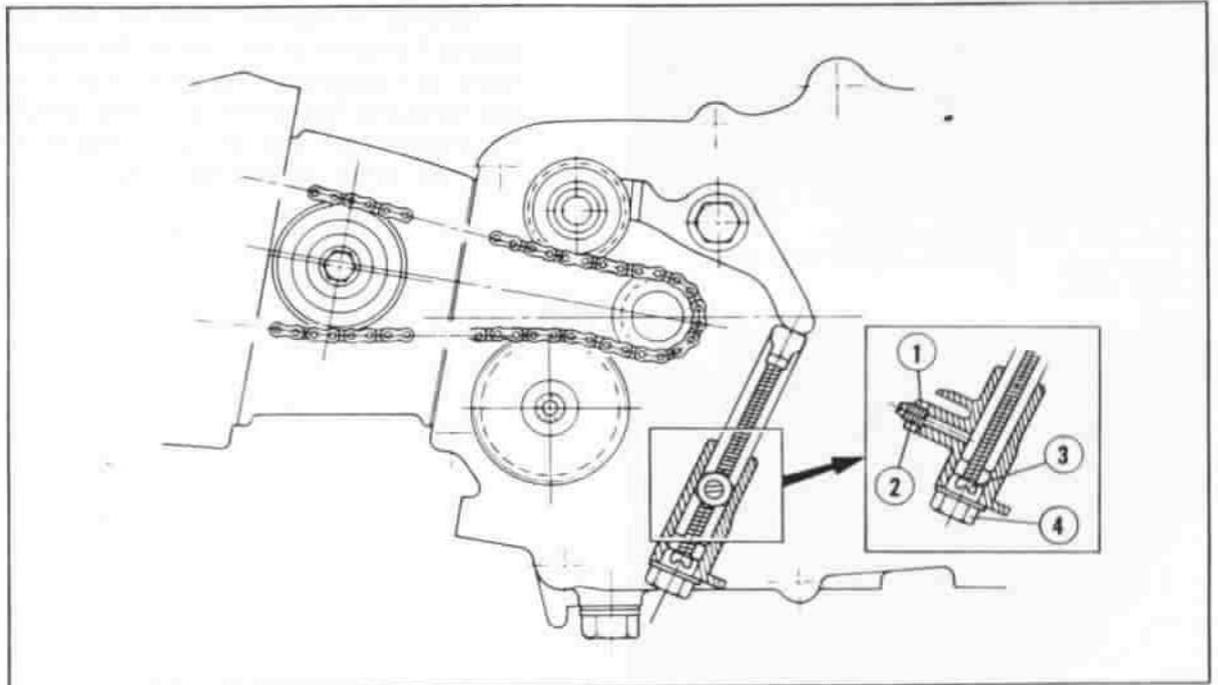
Too tight or too loose a cam chain will adversely affect the engine. Adjust the chain tension while the engine is idling.

1. To adjust, loosen the lock nut ① and back off the tensioner adjusting bolt ② approximately 1/2 turn.
2. If the chain is still noisy after adjusting, loosen the 14 mm sealing bolt located at the left lower side of the crankcase and tighten the tensioner bolt ③ gradually until the chain becomes quiet. Upon completing the adjustment, tighten the tensioner adjusting bolt, lock nut and 14 mm sealing bolt securely.



① Tensioner adjusting bolt lock nut  
② Tensioner adjusting bolt  
③ Tensioner bolt

Fig. 3



① Tensioner adjusting bolt lock nut  
② Tensioner adjusting bolt

③ Tensioner bolt  
④ 14 mm sealing bolt

Fig. 4

### 4. DRIVE CHAIN MAINTENANCE

Adjustment of the drive chain tension will have a considerable effect on the transmission of power from the engine to the rear wheel and on the service life of the chain. Therefore, the chain tension should always be adjusted correctly. Every time the chain tension is adjusted, the chain must be lubricated.